

2K ACRYLIC CLEAR COAT

2K Solid Clear Coat for double coat finishing. It offers excellent gloss and high filling properties. Its solid content allows to obtain very good results with half a coat plus a finishing coat; it's also possible to apply it in just one coat. It has exceptional resistance to atmospheric agents, to yellowing and to scratches. Product rated as a "Special Topcoat" with VOC = 560 g/l, compliant with the limit for the category set by EC 2004/42

B) TECHNICAL DATA:

Composition	Hydroxylated acrylic resins
Specific weight	0,984 ± 0,03 kg/l
Available colours	Colourless
Safety data	See safety data sheet

C) SURFACE PREPARATION :



- * Opaque base for double coat solvent thinning finishes
- * Opaque base for double coat water thinning finishes

D) CAUTIONS:

- * The 2K acrylic clear coats must be protected from damp.
- * Respect correct reduction.
- * Do not utilize the product at temperatures below 5°C.
- * Store in a cool and dry place.

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E) PROCESSING:



2:1 C03-C02-C01 Pot life >60' at 20°C
2:1 C15-C16-C17-C22 for Premium Finishes



5-10 % with D10-D11 thinner
15"-16" Ford 4 mm at 20°C.



1,2-1,3 mm 2,5-3,5 bar
1-2=45-55 microns



1,4-1,5 mm 3,5-5 bar
1-2=45-55 microns



10'-15' flash-off time depending on the temperature



at 23°C : Time Dryng : 7-8 h. Buffing Time: 15-16 h
at 60°C : Time Dryng : 30'. Buffing Time : 30' after cooling.



10'-15' at 1 m.

F) TOOLS CLEANING:

* Use thinner for polyurethanes

G) RECOATING :