

Auxiliaries

IC - 360 Anti - Silicon

Product Description

Traces of grease, oils and particularly silicone oils on the surface to be painted, in paint products or in the spraying air can cause surface defects such as “craters” or “fish eyes” in the paint film. In the medium and long term the root cause of cratering has to be identified and eliminated. IC - 360 is a short - term remedy to prevent cratering in individual repairs.

Technical Characteristics

Color: Transparent Shelf life: 36 months at 25°C

Pre-treatment

Clean with IC - 800.
Sand (well - cured old paintwork and IC fillers with P400).
Clean with IC - 800.



Mixing Ratio

Mix the IC - 2K topcoat/clears with hardener and thinner as specified in the TDS. Use the amount of ready - for - use product to determine the amount of IC - 360 to be added.

Add 2 - 5 capfuls (10 - 20g) of IC - 360 per liter of ready - for - use product (toner + hardener + thinner)

Note:

- 1) Use IC - 360 only when necessary.
- 2) Never use more than recommended amounts. Excess addition may cause defect of small bubbles or affect the transparency of paint.
- 3) In serious problems, fisheyes affected paint film must be sanded out and filled. When it is hard dried, refinish with paint mixed with IC - 360.
- 4) In small problems, sip 1 - 2 drop(s) of IC - 360 with a straw and directly drop to the fisheye affected areas.



Application

- 1) If defects are detected after one thin spraycoat of IC - 2K topcoat/clears, use IC - 360 as specified.
- 2) Wait until the paint coat in which craters or fisheyes were detected is dry.
- 3) Apply one wet coat of paint containing IC - 360 to the affected areas and allow the solvents to evaporate between coats.
- 4) Continue to apply the clear or topcoat as indicated in the TDS of the product concerned.

The products are suitable for professional use only. The data contained in this publication are based on our current knowledge and experience. You can obtain the latest version of technical data sheet from our website at www.wonder-global.com or directly from your supplier.