



# NC PRIMER BLACK

## General Description:

A pigmented nitrocellulose blended with modified alkyd resins and selected fillers. It is formulated to give a high covering property, good sanding ability and excellent elasticity.

## Major Uses:

NC PRIMER BLACK can be used for all type of wooden furniture, chairs, turned pieces, clothes – hooks, picture moulding and related products.

## Characteristics and Physical Properties:

Appearance	White
Sp. gravity	1.30 +/- 0.05 kg/L
Flash point	21°C
Solids (w)	58%
Solids (v)	35%
Viscosity	250-300 poise
Coverage	8-9 m <sup>2</sup> /L
Shelf life	12 months
Dilution	100 - 150%
Thinner	NC Thinner 115/215
Drying time	
Dust free	10 min.
To touch	20 min.
Hard dry	3 hrs.

## Method of Application:

By spraying ( 3- 4 atm ) / brushing

- For all woods; 1 – 2 coats thinned at 40% NC Thinner.
- For woods with deep grains; 2 – 3 coats thinned at 100% NC Thinner.
- Sand the surface well with manual sanding or automatic sanding machine.
- Ensure that the surface is clean and well prepared prior to final coating.

## Storage:

Keep material in a cool place below 25°C.

Keep the container tightly closed.

## Cleaning of Tools:

All tools should be cleaned with Wash Thinner or NC Thinner as soon as possible.

## Packing:

Available in 1USG, 5USG and 200 LTR

## Physiological Hazards:

NC PRIMER BLACK does not contain dangerous solvents, nevertheless, good ventilation in working rooms is recommended as well as the use of safety tools and equipment. NC PRIMER BLACK #020 is flammable and harmful if swallowed.

If contact with eyes or skin occurs, wash well with fresh water and seek immediate medical advise.

*The above information is given to the best of our knowledge based on laboratory test and practical experience. However, as the paint is often used under condition beyond our control, we cannot guarantee anything but the quality of the paint itself. We reserve the right to change the given data without prior notice.*