



NC SEMI GLOSS BLACK # 046

General Description:

NC SEMIGLOSS BLACK #046 is a pigmented matt top coat based on nitrocellulose and modifiedalkydresin. Suitable to woods undercoated with nitrocellulose , polyurethane or polyester primer. Final coat is resistant to water, hardtop and sufficiently rub – resistant.

Major Uses:

Furniture in general, chairs, turned pieces, picture mouldings, cabinets, doors etc.

Characteristics and Physical Properties:

Appearance	Black
Sp. Weight	1.0 g/li.
Gloss	10/20/30
Flash point	20°C
Volume solids	37
Shelf life	12 months
Coverage	10 - 12 m ² / liter
Thinner	115 or 215
Dilution	60-100 %
Drying time	
Dust free	10 – 15 min.
Touch dry	30 – 40 min.
Dry to recoat	1 – 2 hours
Hard dry	2 – 3 hours
Piling up	24 hours

Recommended System:

NC Primer White # 020	1-2 coats
NC Putty White # 2185	optional
NC SEMIGLOSS BLACK #046	2 coats

Method of Application:

By spraying (2, 5 –5, 6 atm) / brushing

- For all prepared woods; 1 – 2 coats of NC SEMIGLOSS BLACK #046 thinned down with 60 – 100% N.C. Thinner.
- Let it dry, sand with fine sandpaper by manual sanding or automatic sanding machine.
- Repeat the top coating process, vertically and horizontally for a good finish.

Storage:

Keep material in a cool place below 25°C. Keep the container tightly closed. Shelf life of 12 months minimum.

Cleaning of Tools:

All tools should be cleaned with Wash Thinner or NC Thinner # 115 as soon as possible.

Packing:

Available in USG, 5USG (Pail) and 200 ltr (Drum)

Physiological Hazards:

NC SEMIGLOSS BLACK #046 does not contain dangerous solvents, nevertheless, good ventilation in working rooms is recommended as well as the use of safety tools and equipment. NC SEMIGLOSS BLACK #046 is flammable and harmful if swallowed. If contact with eyes or skin occurs, wash well with fresh water and seek immediate medical advise.