U-POL[°]

EXTRA

POLYESTER FILLER

Description	 EXTRA polyester filler is a two component multifunctional paste used for the filling of holes and imperfections in most substrates. EXTRA has been specially formulated for the professional user and combines good filling and smooth spreading properties together with ease of sanding.
Surface Preparation & Instructions For Use	 EXTRA polyester filler can be used on the following surfaces:- Bare metal – including Steel, Aluminium and Zinc-coated substrate - degrease and abrade with P80 paper. Original paint surfaces (with the exception of thermoplastic acrylics) - degrease and abrade with P180 grit paper. GRP - degrease and abrade with P80 grit paper.
Health and Safety Statement	FOR PROFESSIONAL USE ONLY. Read full instructions before use. IMPORTANT: This product contains hazardous materials and therefore appropriate personal protective equipment should always be used. Please refer to the label and consult the material safety data sheet for full handling instructions and personal protection information. These are available via your local stockist or via the U-POL website at <u>WWW.U-POL.COM</u> . U-POL disclaim any liability where the user does not wear the recommended personal protective equipment.
Mixing Ratio	100 parts by weight EXTRA polyester filler, 2 parts by weight U-POL hardener for polyester filler. The exact mixing ratio is not critical, although over or under catalyzation may affect the gel time. Do not greatly over catalyze the paste as this will not significantly speed up the gel time and could lead to bleed through and bleaching problems when over-painting later. Staining may also occure where too little hardener is used.
Pot Life	Once mixed, 4 -5 mins. at 20°C with 2% hardener.
Tools	Mixing Board, filler knife, plastic or rubber spatula.
Drying Time	Sandable after 20 mins. at 20°C.
Over-Painting	EXTRA polyester filler can be over-painted with most paint systems includig 2K. Ideally a full system is recommended including primer.
VOC Information	The EU limit for this product (product category: IIBb) in ready to use form is 250g/litre. The VOC content of this product in ready to use form is 100g/litre